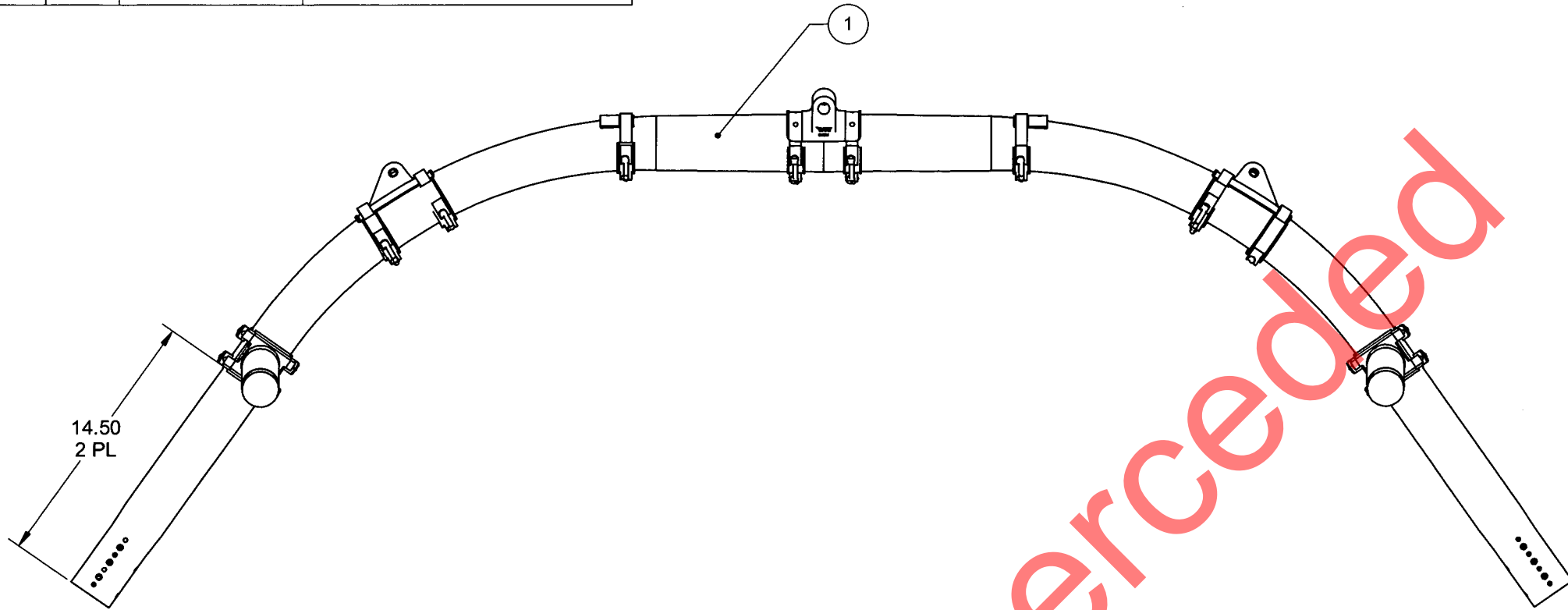
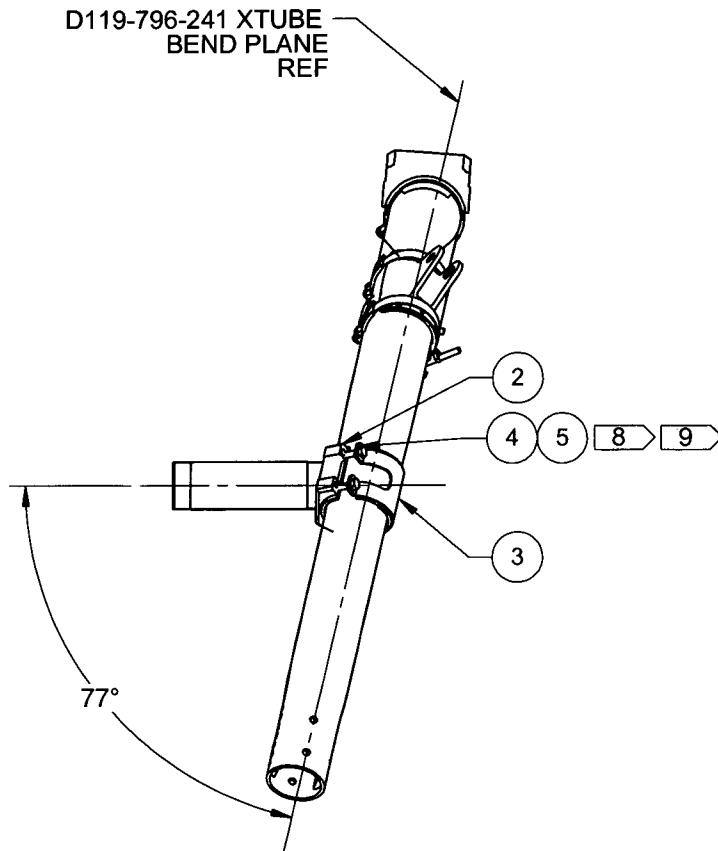


ITEM	QTY -251	P/N	DESCRIPTION
	X	D119-796-251	XTUBE ASSY (AW119 MKII AFT)
1	1	D119-796-241	XTUBE ASSY (AW119 MKII AFT)
2	2	D5149-041	STEP BASE ASSY
3	2	D5150-041	CLAMP ASSEMBLY
4	8	D5153-1	RADIUS BLOCK
5	8	AN4C10A	BOLT



D119-796-251 XTUBE ASSY (AW119 MKII AFT)



D119-796-251 XTUBE ASSY (AW119 MKII AFT)
(AUXILIARY VIEW)

RELEASED
2014-10-08

UNDER REVIEW

14.10.23 AP

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
 - 7) WEIGHT: 32.07 lbs
 - 8) TORQUE AN4C10A BOLTS 50-70IN-LBS, QTY 4 PER SIDE
 - 9) POSITION AND INSTALL D5149-041 STEP BASE ASSY AND D5150-041 CLAMP ASSEMBLY USING DT10089

APPROVED

A	NEW ISSUE	AP	14.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D119-796-251	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	XTUBE ASSY (AW119 MKII AFT)	NTS
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